



CUSTOM TAPE LTD

Farington Mill, Centurion Industrial Estate,
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SPECIFICATION SHEET

Hotmelt Polypropylene

HM322 clear and white consists of BOPP coated film with a hotmelt clear or white synthetic rubber and hydrocarbon resin adhesive, with printable polyamidic varnish.

TECHNICAL DATA

Backing:	HM322
Adhesive:	Synthetic rubber and hydrocarbon resin
Tensile Strength:	N/CM 5.5 min. 30.5 max. 55.0
Thickness of backing:	MICRONS 28.0 min.26.6 max. 29.4
Weight of adhesive:	G/SQ.M 19.0 min.17.0 max. 21.0
Total thickness:	MICRONS 47.0 min. 43.6 max. 50.4
Peel Adhesion:	N/CM 5.5 min. 4.5 max. 6.5
Base Colour:	White or Clear
Ink:	Highly resistant, solvent based
Core:	76mm diameter cardboard core
Elongation:	102.0%
Tolerance:	As per our current house standards +/- 10%
Low Noise:	*

THE ABOVE SPECIFICATION IS MANDATORY AND CAN ONLY BE ALTERED WITH THE WRITTEN AGREEMENT OF THE SUPPLIER

Date: 28/11/2019